# Inventory Management: Importance of Supply Management & Control Ann Geier, RN, MS, CNOR, CASC Sr. VP of Operations Ambulatory Surgical Centers of America (ASCOA) www.ascoa.com

"Beware of the man who won't be bothered by details"

**William Feather (1908 - 1976)** 

**Inventory Management** 

The devil's in the details

#### Inventory

- n. An itemized list or catalog of goods, property, etc.; esp. such a list of the stock of a business, taken annually
- *n.* The store of goods, etc. that are or may be so listed; stock
- $\nu$ . to make an inventory of stock on hand

#### **ASC Inventory**

- Medical supplies
- Drugs
- Gases
- Implants Lenses
- Packs
- Sutures

Equipment

- Office Supplies

#### Glossary

- Physical location EVERY area that contains inventory items. Create location code for computer system
- Inventory count sheets generated from computer system

#### Glossary

- Consignment items inventory owned by 3<sup>rd</sup> party but kept at ASC until used. Items are not included in inventory counts.
- Par levels Maximum and minimum levels per item; used to generate ideal reordering point

#### Glossary

- Preference cards List of physician preferences for each case performed; includes supplies, equipment, music, patient position, etc.
  - Used for pulling supplies
  - Billing
  - Case costing
  - Inventory tracking

#### Glossary

- Unit of measure smallest quantity that can be utilized and to which a cost can be assigned; unit used for case costing
- Purchase order record of item(s) purchased by date, vendor, mfr. order number, cost
   Each PO should be unique
   Maintain numerical system for POs
   Each PO should be accounted for

#### Glossary

- Packing slip list of items enclosed in each box/package received in facility
  - Verify items are present
  - Note back orders
  - Reconcile packing slip with PO
- Invoice Itemized list of goods shipped or services rendered, stating quantities, prices, fees, shipping charges, etc.; bill

#### Glossary

- Credit memo Credit applied to returned, damaged, or otherwise not used items and resulting in credit to the center
- Rebates Monies that are earned as a result of achieving or maintaining a threshold for purchases according to a contract

#### Glossary

 Velocity reports – Reports generated by distributor or vendor and sorted by dollars spent or number of items purchased during a specific time period. May be called a purchase history.

#### **Materials Management Process**

- Materials Management role
- Internal controls Assigns authorization to purchase, establishes control of assets, allows for valuation of goods
- Maintenance of inventory information
  - current
  - loaded in computer system
  - verified upon ordering and again when invoiced

#### Materials Management Processes

- Ensuring accuracy
- Every item is entered into computer
  - POs account for every item ordered
  - Limits should be in place that establish the point at which the Administrator must authorize a purchase
  - Accurate quantity, cost & description must be maintained

#### **Accounts Payable**

- Policies & procedures should be clear
- Beneficially time the payments
- Utilize QuickBooks (vendors hate QuickBooks)
- Consider terms (Are discounts for prompt payment available?)
- Ensure vendor addresses are current in computer
- Avoid penalties for late payments

#### **Inventory Process**

- Start process before the center opens
- Allow several weeks
- Train personnel
- Load each item in computer
- Load all preference cards

#### **Inventory Process**

- Ensure accuracy of information
- Standardize categories
  - -Sponges, 4 x 4s
  - Raytex, 4 x 4s
  - Sponges, 4 x 4 dressing
  - -4 x 4s, sterile

#### **Inventory Process**

- Assign 1 person to enter data
- Allow for pitfalls
  - Time lots of time
  - Preference cards may not be easy to get
  - Complete vendor information for each item
  - Determine unit (each) costs
  - Assign global charge for pre-op & PACU
  - Assign locations to items loaded in system
  - Remember: "Nurses are hoarders"

# Loading Inventory after Opening

- Very difficult to do
- Must be done systematically
- Enlist help
- Use new center principles
- Consider loading info after hours

#### Ordering

- Stay on top of it!
- Consider frequency of deliveries
- Timeliness is critical
  - Avoid drop ship charges
- Drugs let a nurse order these
- JIT inventory can it work in the center?
- Consignment options
- Implants

#### Points of Service

- GPO
- Distributor
- Vendor
- Sales rep
- Website
- Materials Manager
- AP clerk

# Dealing with GPOs (Group Purchasing Organizations) Benefits Consider: -Contract implementation Pricing file maintenance Product standardization Conversion process Tiers Dealing with GPOs -Contract compliance Pricing audits Velocity reports (usage audits) Resolution of problems Rebates -Number of your major suppliers on contract Possible Issues ASC is not on contract list • Item or mfr. not on contract -Request local contract

# Shopping for GPO

- Pricing many have no yearly fees
- Service
- Manufacturers on contract

#### **Distributors**

- Reports availableService levels
- - Items ordered vs. items shippedIn stock vs. non-stock items
- Par level maintenance
- Contract compliance
   Pricing loaded accurately
   Product changes
- Discrepancy resolutionCredit processing
- Invoice accuracy

# **Distributors**

- Consider:
  - Where does shipping originate?
  - How are items shipped?
  - What days of the week do items ship?
  - Is there a charge for shipping?

#### Possible Issues - Distributors

- Price changes not communicated
- Changes in packaging or packaging count
- Minimum order quantity unmet
- Product substitutions
- Broken case price variations
- Prices quoted do not include distributor markup
- Special mark-up for contracted items larger mark-up for non-contracted but available items

## Vendors & Sales Reps

- Your partners
- Allies or foes
- Honesty & integrity
- Triangulation
- Availability
- Service
- Interaction with staff
- Knowledge of OR environment

#### When ordering consider

- cost of items, inc. freight charges,
- frequency of delivery,
- vendor truck or commercial carrier
- payment terms;
  - Due on receipt
  - Net 10
  - Net 30
  - -2% discount if pd within 15 days
  - Any time?

#### Also,

- return goods policy,
  - Restock charges
  - Credit only
- flexibility in UOM orders,
- minimum orders,
- contract price thresholds;

# Also,

- availability,
  - Special orders
  - Non-stock orders
  - Standing order management
- service,
- back order rate,
- invoice accuracy,
- ease of ordering.

#### **Back Orders**

- Critical to operations
- Make distributors prove their history of back orders
  - They may quote BO rates when trying to sell themselves

# **Achieving Efficiencies**

- Standardize
- Hold vendor fairs
- Conduct product evaluations
- Involve physicians and staff
- Educate staff & MDs on costs
- Limit number of products per category
- Cut down on middle men

#### Tips

- Date items upon receipt
- Pick cases at least 2 days in advance
- Review schedule 1 week in advance
- Rotate stock
- Limit location where supplies are kept
- Keep no more than 2 day supply of goods in ORs, bedside stands

#### Educate

- Post pricing on bins
- Include pricing on preference cards
- Have fun with training:
  - Price Is Right
  - Let's Make a Deal
  - Jeopardy

## Educate

- Track savings achieved by careful purchasing & use
- Annualize savings if different vendors are chosen
- Involve everyone in case costing -EVERYONE

# **Contact Information**

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